最新版のレーザ安全規格は、国際規格の IEC 60825-1:2014(Edition 3)、及びCE marking (EU指令)の整合 規格は、EN 60825-1:2014+A11:2021 ですが、旧規格を適用しているレーザ製品は、最新版を適用してテストレポート、又は、技術文書を作成する必要があります。ここで旧版の規格から具体的に何がどのように変わって いるのか、その概要を説明します。

## (1) IEC 60825-1:2014 (Edition 3)

Safety of laser products - Part 1: Equipment classification and requirements

## Ed.2からEd.3の主な改正点

- 1) 文書構成の変更
- 2) 既存のランプの替りにレーザを白色光源とし用いたレーザ製品の扱い
- 3) クラス1Cレーザの追加
- 4) 繰返しパルスの補正係数C5の変更
- 5) 繰返しパルスの評価方法の改正(TOTP削除)
- 6) AEL表(数値)及びMPE表(数値)の修正
- 7) 測定条件の改正(条件2の削除)
- 8) ラベルの簡素化(ラベルの文言にも変更あり)

# 文書構成の変更

ED.2	ED.3
1	1 適用範囲及び目的
2	2 引用規格
3	3 用語及び定義
4	4 クラス分けの原則
5	5 被ばく放出レベルの決定及びレーザ製品のクラス分け
A / / X	o ++ 4- ++ /

6 技術的仕様 7 ラベル

8 その他の必要な情報

9 特定のレーザ製品に対する付加的な要求事項

## ·IEC Webstore

https://webstore.iec.ch/publication/3587

## Preview

https://webstore.iec.ch/preview/info\_iec60825-1%7Bed3.0%7Db.pdf

## (2)EN 60825-1:2014+A11:2021

## EN 60825-1:2014の主な改正点

- 1) 消費者向けレーザ製品の適合要求 (EN 50689:2021)の追加
  - ※非消費者向け、業務用のレーザ製品には適用しない。
    - ・子ども向けのレーザ製品は、クラス1であること。
    - ・消費者向けレーザ製品は、原則クラス1、又はクラス2であること。
    - ・消費者向けレーザ製品で、クラス3Rとする場合は、所定の条件を満たすこと。
- 2) クラス1C に分類されるレーザ製品
  - EN 60601 (医療機器)又は、EN 60335 (家電・類似機器)シリーズ該当箇所の適合要求の追加
- 3) 1250 nm ~ 1400 nm の波長範囲のレーザ製品 角膜保護のための要求が追加
- 4) 製品の機能上、クラス1 AEL を超える放射に人のアクセスが必要な場合 その機能を実現するために最も低いレーザクラスでなければならないことの要求が追加
- 5) その他、分散光源に関する記載などが追加

# BS EN 60825-1:2014+A11:2021 Safety of laser products. Equipment classification and requirements

## [SUMMARY]

## What's new about BS EN 60825-1:2014+A11:2021?

This 2021 amendment deals with specific laser exposure conditions associated with multiple pulses and extended sources. BS EN 60825-1:2014+A11:2021 also gives updated guidance on lasers used as replacements for conventional light sources.

These amendments expand on the information contained in IEC Interpretation Sheets IEC 60825-1:2014/ISH1:2017 and IEC 60825-1:2014/ISH2:2017 and contain some additional text about how these changes relate to the EU Low Voltage Directive (LVD).

#### Updated guidance and additional requirements

BS EN 60825 is for use by, in the main, laser product manufacturers and users. It will also be of value to laser safety advisors and consultants and those responsible for laser safety training, and should be of interest to employers with laser equipment on their premises.

The standard has been amended to supplement the requirements and to provide updated guidance. To that end, new definitions of "consumer laser product" and "general laser product" have been added to the Terms and Definitions section, with the latter being defined as a "catch-all" for laser products that don't fall within the scope of any other European laser safety standard. Thereafter the amendment covers specific laser exposure conditions associated with multiple pulses and extended sources, together with updated guidance on lasers used as replacements for conventional light sources. These amendments expand on the information contained in IEC Interpretation Sheets IEC 60825-1:2014/ISH1:2017 and IEC 60825-1:2014/ISH2:2017 and contain some additional text about how these changes relate to the EU Low Voltage Directive (LVD). In this amendment, most of the laser product classification rules are unchanged. However users may find that a small subset of pulsed laser sources may be assigned to a different hazard class as

Source (URL)

https://www.bsigroup.com/en-GB/blog/health-and-safety-blog/bs-en-60825-1-a11-2021/

## ■ Office Journal (European Commission)\*Source



Brussels, 4.1.2022

Summary of references of harmonised standards published in the Official Journal – Directive 2014/35/EU 1 of the European Parliament and of the Council of 26 February 2014 on the laws of the Member States relating to the making available on the market of electrical equipment designed for use within certain voltage limits

Legislation reference (A)	ESO (B)	Reference number of the standard (C)	Title of the standard (D)	Date of start of presumption of conformity (1)	OJ reference for publication in OJ (2)	Restriction (3)	Date of start of presumption of conformity with restriction (4)	OJ reference for publication of a restriction in OJ (5)	Date of withdrawal from OJ (end of presumption of conformity) (6)	OJ reference for withdrawal from OJ (7)
2014/35/EU	Cenelec	EN 60825-1:2007	Safety of laser products - Part 1: Equipment classification and requirements	20/04/2016	OJ C 249 - 08/07/2016	-		-	19/06/2017	OJ C 249 - 08/07/2016
2014/35/EU	Cenelec	EN 60825-1:2014	Safety of laser products - Part 1: Equipment classification and requirements	20/04/2016	OJ C 249 - 08/07/2016				21/06/2023	OJ L 457 - 21/12/2021
2014/35/EU	Cenelec	EN 60825-1:2014, EN 60825-1:2014/A11:2021	Safety of laser products - Part 1: Equipment classification and requirements	21/12/2021	OJ L 457 - 21/12/2021					-

<sup>&</sup>lt;sup>1</sup> OJ L 96, 29.3.2014, p. 357–374